## **Data sheet**

6ES7318-3EL01-0AB0



SIMATIC S7-300 CPU 319-3 PN/DP, Central processing unit with 2 MB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP master/slave 3rd interface Ethernet PROFINET, with 2-port switch, Micro Memory Card required

General information	
Product type designation	CPU 319-3 PN/DP
HW functional status	01
Firmware version	V3.2
Product function	
<ul> <li>Isochronous mode</li> </ul>	Yes; Via 2nd PROFIBUS DP or PROFINET interface
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 or higher
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	1 250 mA
Current consumption (in no-load operation), typ.	500 mA
Inrush current, typ.	4 A
l²t	1.2 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	14 W
Memory	
Work memory	
• integrated	2 048 kbyte
expandable	No
Load memory	
<ul><li>Plug-in (MMC)</li></ul>	Yes
<ul><li>Plug-in (MMC), max.</li></ul>	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 a
Backup	
• present	Yes
<ul><li>without battery</li></ul>	Yes
CPU processing times	
for bit operations, typ.	0.004 µs
for word operations, typ.	0.01 µs
for fixed point arithmetic, typ.	0.01 µs
for floating point arithmetic, typ.	0.04 μs

PU-blocks	
Number of blocks (total)	4 096; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
Number, max.	4 096; Number range: 1 to 16000
Size, max.	64 kbyte
FB	
Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
FC a Number may	4.006: Number range: 0 to 7000
Number, max.     Size max.	4 096; Number range: 0 to 7999
• Size, max.  OB	64 kbyte
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	1; OB 10
Number of delay alarm OBs	2; OB 20, 21
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35 (OB 35: smallest settable clock pulse = 500 μs)
Number of process alarm OBs	1; OB 40
Number of DPV1 alarm OBs	3; OB 55, 56, 57
Number of isochronous mode OBs	1; OB 61
Number of startup OBs	1; OB 100
Number of asynchronous error OBs	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
per priority class	16
additional within an error OB	4
ounters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
Number  77 times	Unlimited (limited only by RAM capacity)
S7 times	2040
Number     Petentivity	2 048
Retentivity — adjustable	Yes
— adjustable — preset	No retentivity
— preset  Time range	140 ICIGILIVILY
— lower limit	10 ms
— upper limit	9 990 s
EC timer	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
ata areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	700 kbyte
Flag	
• Size, max.	8 192 byte
Retentivity available	Yes; From MB 0 to MB 8 191
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte

Retentivity adjustable	Yes; via non-retain property on DB
Retentivity adjustable     Retentivity preset	Yes
Local data	
per priority class, max.	32 768 byte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	8 192 byte
Outputs	8 192 byte
of which distributed	
— Inputs	8 192 byte
— Outputs	8 192 byte
Process image	
• Inputs	8 192 byte
<ul> <li>Outputs</li> </ul>	8 192 byte
<ul> <li>Inputs, adjustable</li> </ul>	8 192 byte
<ul> <li>Outputs, adjustable</li> </ul>	8 192 byte
<ul> <li>Inputs, default</li> </ul>	256 byte
Outputs, default	256 byte
Subprocess images	
Number of subprocess images, max.	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
• Inputs	65 536
— of which central	1 024
<ul><li>Outputs</li></ul>	65 536
— of which central	1 024
Analog channels	
• Inputs	4 096
— of which central	256
Outputs	4 096
— of which central	256
Hardware configuration	
Number of DP masters	
• integrated	2
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack  Racks, max.	4
Modules per rack, max.	8
Time of day	0
Clock	
Hardware clock (real-time)	Yes
retentive and synchronizable	Yes
Backup time	6 wk; At 40 °C ambient temperature
Deviation per day, max.	10 s; Typ.: 2 s
Behavior of the clock following POWER-ON	Clock continues running after POWER OFF
Behavior of the clock following expiry of backup period	the clock continues at the time of day it had when power was switched off
Operating hours counter	and also contained at the lime of day it had when power was switched off
Number	4
Number/Number range	0 to 3
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• on MPI, device	Yes
• to DP, master	Yes; With DP slave only slave clock
,	, ,

• on DP, device	Yes
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes; As client
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Interfaces	
Number of PROFINET interfaces	1; 2 ports (switch) RJ45
Number of RS 485 interfaces	2; Combined MPI / PROFIBUS DP and PROFIBUS DP
Number of RS 422 interfaces	0
1. Interface	1.1 1.100.405 1.1
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types  • RS 485	Yes
Output current of the interface, max.	150 mA
Output current of the interface, max.  Protocols	100 IIIA
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP device	Yes; A DP slave at both interfaces simultaneously is not possible
Point-to-point connection	No
MPI	
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	Yes
<ul> <li>S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No; but via CP and loadable FB
<ul> <li>S7 communication, as server</li> </ul>	Yes
PROFIBUS DP master	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>max. number of DP devices</li> </ul>	124
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	Yes; I blocks only
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	No
— SYNC/FREEZE	Yes
activation/deactivation of DP devices	Yes
max. number of DP devices that can be activated/deactivated at the same time	8
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; as subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP device	
— Inputs, max.	244 byte
— Outputs, max.	244 byte

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1st interface / PROFIBUS DP device / header	40 M-4/-
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
User data per address area, max.	32 byte
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— Routing	Yes; with interface active
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	No
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
<ul> <li>Output current of the interface, max.</li> </ul>	200 mA
Protocols	
• MPI	No
PROFINET IO Controller	No
PROFINET IO Device	No
PROFINET CBA	No
PROFIBUS DP master	Yes
PROFIBUS DP device	Yes; A DP slave at both interfaces simultaneously is not possible
Open IE communication	No
Web server	No
PROFIBUS DP master	
Transmission rate, max.	12 Mbit/s
max. number of DP devices	124
Services	·
— PG/OP communication	Yes
— Routing	Yes
Global data communication	No
Global data communication  S7 basic communication	Yes; I blocks only
— S7 basic communication  — S7 communication	Yes Yes
S7 communication     S7 communication, as client	No
	Yes; Connection configured on one side only
— S7 communication, as server	
<ul><li>Equidistance</li><li>Isochronous mode</li></ul>	Yes  Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
— SYNC/FREEZE	Yes
<ul> <li>activation/deactivation of DP devices</li> <li>max. number of DP devices that can be activated/deactivated at the same time</li> </ul>	Yes 8
Direct data exchange (slave-to-slave communication)	Yes; as subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
·	O NDYLE
User data per DP device	244 byto
— Inputs, max.	244 byte
— Outputs, max.	244 byte
2nd interface / PROFIBUS DP device / header	

GSD file	The latest GSD file is available at: http://www.siemens.com/profibus-gsd
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
User data per address area, max.	32 byte
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— Routing	Yes; with interface active
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	No
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
3. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
RJ 45 (Ethernet)	Yes
<ul> <li>Number of ports</li> </ul>	2
• integrated switch	Yes
Protocols	
• MPI	No
<ul> <li>PROFINET IO Controller</li> </ul>	Yes; Also simultaneously with I-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	No
<ul> <li>PROFIBUS DP device</li> </ul>	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
Media redundancy	Yes
Media redundancy     PROFINET IO Controller	Yes
·	Yes 100 Mbit/s
PROFINET IO Controller	
PROFINET IO Controller  • Transmission rate, max.	
PROFINET IO Controller  • Transmission rate, max.  Services	100 Mbit/s
PROFINET IO Controller  ■ Transmission rate, max.  Services  — PG/OP communication	100 Mbit/s Yes
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication	Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication — Isochronous mode	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device — Prioritized startup	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device — Prioritized startup — Number of IO devices with prioritized startup, max.	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32
PROFINET IO Controller  ● Transmission rate, max.  Services  — PG/OP communication  — Routing  — S7 communication  — Isochronous mode  — Shared device  — Prioritized startup  — Number of IO devices with prioritized startup, max.  — Number of connectable IO Devices, max.	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32 256
PROFINET IO Controller  ● Transmission rate, max.  Services  — PG/OP communication  — Routing  — S7 communication  — Isochronous mode  — Shared device  — Prioritized startup  — Number of IO devices with prioritized startup, max.  — Number of connectable IO Devices, max.  — Of which IO devices with IRT, max.	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32 256 64
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device — Prioritized startup — Number of IO devices with prioritized startup, max. — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — of which in line, max. — Number of IO Devices with IRT and the option "high	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32 256 64 64
PROFINET IO Controller  ● Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device — Prioritized startup — Number of IO devices with prioritized startup, max. — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — of which in line, max. — Number of IO Devices with IRT and the option "high flexibility"	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32 256 64 64 64 256
PROFINET IO Controller  ◆ Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device — Prioritized startup — Number of IO devices with prioritized startup, max. — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — of which in line, max. — Number of IO Devices with IRT and the option "high flexibility" — of which in line, max.	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32 256 64 64 64 256
PROFINET IO Controller  ● Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device — Prioritized startup — Number of IO devices with prioritized startup, max. — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — of which in line, max. — Number of IO Devices with IRT and the option "high flexibility" — of which in line, max. — Number of connectable IO Devices for RT, max.	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32 256 64 64 64 256

activated/deactivated, max.	V.
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
Number of IO Devices per tool, max.	8
Device replacement without swap medium	Yes
— Send cycles	250 μs, 500 μs,1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility"
Cond Cycles	option)
— Updating time	$250~\mu s$ to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
<ul> <li>User data consistency, max.</li> </ul>	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
<ul> <li>User data per submodule, max.</li> </ul>	1 024 byte
PROFINET CBA	
<ul> <li>acyclic transmission</li> </ul>	Yes
cyclic transmission	Yes
Open IE communication	
<ul> <li>Number of connections, max.</li> </ul>	32
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
Keep-alive function, supported	Yes
Protocols	
PROFIsafe	No
Redundancy mode	
Media redundancy	
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; PROFINET MRP
Number of stations in the ring, max.	50
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
<ul><li>Number of connections, max.</li></ul>	32
<ul> <li>Data length for connection type 01H, max.</li> </ul>	1 460 byte
<ul> <li>Data length for connection type 11H, max.</li> </ul>	32 768 byte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
<ul><li>Number of connections, max.</li></ul>	32
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
<ul><li>Number of connections, max.</li></ul>	32
— Data length, max.	4.470 byte
	1 472 byte
Web server	1 472 byte
Web server • supported	Yes
• supported	Yes

PC/OR communication	Voc
PG/OP communication	Yes
Data record routing	res
Global data communication	Voo
• supported	Yes
Number of GD loops, max.  Number of GD populate may.	8
Number of GD packets, max.	8
Number of GD packets, transmitter, max.	8
Number of GD packets, receiver, max.	8
Size of GD packets, max.  Size of GD packets, fixthis appointment and the second	22 byte
Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	Yes
• supported	
User data per job, max.      User data per job (of which consistent) may.	76 byte 76 bytes (with V. SEND or V. DCV): 64 bytes (with V. DUT or V. CET
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
• supported	Yes; via CP and loadable FC
communication functions / PROFINET CBA (with set target commu	nication load) / header
<ul> <li>Setpoint for the CPU communication load</li> </ul>	20 %
<ul> <li>Number of remote interconnection partners</li> </ul>	32
<ul> <li>number of master/device functions</li> </ul>	50
<ul> <li>total of all master/device connections</li> </ul>	3 000
<ul> <li>data length of all incoming master/device connections, max.</li> </ul>	24 000 byte
<ul> <li>data length of all outgoing master/device connections, max.</li> </ul>	24 000 byte
<ul> <li>Number of device-internal and PROFIBUS interconnections</li> </ul>	1 000
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	8 000 byte
Data length per connection, max.	1 400 byte
performance data / PROFINET CBA / remote interconnection	/ with acyclic transfer / header
<ul><li>— Sampling interval, min.</li></ul>	200 ms
<ul> <li>Number of incoming interconnections</li> </ul>	100
<ul> <li>Number of outgoing interconnections</li> </ul>	100
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	3 200 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	3 200 byte
Data length per connection, max.	1 400 byte
performance data / PROFINET CBA / remote interconnection	/ with cyclic transfer / header
<ul> <li>Transmission frequency: Transmission interval, min.</li> </ul>	1 ms
<ul> <li>Number of incoming interconnections</li> </ul>	300
<ul> <li>Number of outgoing interconnections</li> </ul>	300
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	4 800 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	4 800 byte
— Data length per connection, max.	450 byte
performance data / PROFINET CBA / HMI variables via PROF	INET / acyclic / header
<ul> <li>Number of stations that can log on for HMI variables (PN OPC/iMap)</li> </ul>	3; 2x PN OPC/1x iMap
— HMI variable updating	500 ms
<ul> <li>Number of HMI variables</li> </ul>	600
<ul> <li>Data length of all HMI variables, max.</li> </ul>	9 600 byte
performance data / PROFINET CBA / PROFIBUS proxy function	onality / header
— supported	Yes
<ul> <li>Number of linked PROFIBUS devices</li> </ul>	32
— Data length per connection, max.	240 byte; Slave-dependent
Number of connections	

• overall	32
usable for PG communication	31
- reserved for PG communication	1
adjustable for PG communication, min.	1
adjustable for PG communication, min.  — adjustable for PG communication, max.	31
usable for OP communication	31
reserved for OP communication	1
adjustable for OP communication, min.	1
adjustable for OP communication, max.	31
usable for S7 basic communication	30
reserved for S7 basic communication	0
adjustable for S7 basic communication, min.	0
adjustable for S7 basic communication, min.      adjustable for S7 basic communication, max.	30
usable for S7 communication	16
reserved for S7 communication	0
adjustable for S7 communication, min.	0
adjustable for S7 communication, min.      adjustable for S7 communication, max.	16
•	
<ul><li>total number of instances, max.</li><li>usable for routing</li></ul>	32 X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max.
• usable for fouting	14; X2 as DP master: max. 24; X2 as DP slave (active): max. 14; X3 as PROFINET: 48 max.
S7 message functions	
Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm_S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
• Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	Voc
• Forcing	Yes
Forcing, variables     Number of variables, may	Inputs, outputs
Number of variables, max.  Diagnostic buffer.	10
Diagnostic buffer	Von
• present	Yes
Number of entries, max.	500 No.
— adjustable	No 100
— of which powerfail-proof	100
Number of entries readable in RUN, max.	499 Year From 10 to 400
— adjustable	Yes; From 10 to 499
— preset	10
Service data  • can be read out	Yes
Ambient conditions	100
Ambient contentions  Ambient temperature during operation	
min.	0 °C
• max.	60 °C
configuration / header	
Configuration software	
• STEP 7	Yes; V5.5 or higher
configuration / programming / header	,
Command set	see instruction list
Nesting levels	8
System functions (SFC)	see instruction list
-,	

<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	1 250 g

12/8/2024

last modified: